



Specifications – electrical

Power source	4.1 – 38 VDC
Measuring range (Dual mode)	±90° (two-dimensional) ±180° (one-dimensional)
Resolution	< 0.005° 0.1 mg (@data rate ≤ 5)
Noise density	±0.0014°/√Hz
Accuracy:	
Horizontal installation	Err. ≤ ±0.04° (typical)
Vertical installation	Err. < ±0.06° (within ±30° of Vertical)
Zero offset error	< ±0.02° (@20°C)
Temperature offset drift	±0.002° /°C (typical)
Repeatability	< 0.02°
Low-pass filter bandwidth	Selectable, 1 Hz to 1kHz
Baud rate	2.4kbps – 921.6kbps selectable, default: 115.2kbps
Data format	ASCII, port settings: 1 start bit, 8 data bits, 1 stop bit & no parity
Output data rate	1, 2, 5, 10, 20, 25, 40, 50, 100, 200, and 500 Hz selectable
LED indicators	Green: CPU heartbeat Flashing at 1 Hz Red: Data transmission rate Flashing at current data rate
Power consumption	< 30 mA (@ 5 V)
GUI software	WinCTi-Tilt®
Serial interface options	RS232, RS422, RS485, UART/ USB, Wireless, RS485 with multi-drop networking
Temperature sensor resolution	0.2°C

Accessories

Please refer to accessories' datasheets

Features

- Dual mode digital inclinometer
 - Dual-axis, horizontal installation: ±90°
 - Single-axis, vertical installation: ±180°
- High resolution: < 0.005° | 0.1 mg
- High accuracy: err. ≤ 0.04° (typical)
- Ultra-low noise: ±0.0014°/√Hz
- Very low temperature offset drift: ±0.002°/°C (Typical)
- Selectable accelerometer range: ±2 g/±4 g/±8 g
- Simple ASCII interface language
- Programmable bandwidth and response time
- IP 67 compliant connector, cable, and housing
- Robust aluminum housing

Applications

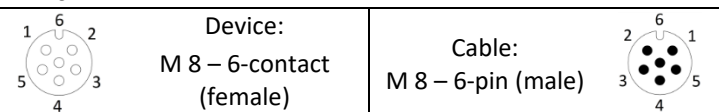
- Platform control, alignment, and stabilization
- Inclination and rotational movement measurement
- Antenna and satellite dish tracking and control
- Navigation and GPS compensation
- Robotic position sensing and control
- Position feedback for solar tracking systems
- Agricultural and industrial vehicle tilt monitoring

Specifications – mechanical

Protection	IP 67 (housing, connector, and cable)
Dimension	1.65" x 2.15" x 1.00"
Material (Cable is optional as a third party product)	Enclosure: anodized aluminum Connector: brass / nickel Cable molded head: TPU Cable carrier: TPU or nylon Conductor insulation: PVC
Temperature range	-40°C to +85°C (-40°F to +185°F)
Connection	Cable gland connector M8, 6-contact (female)

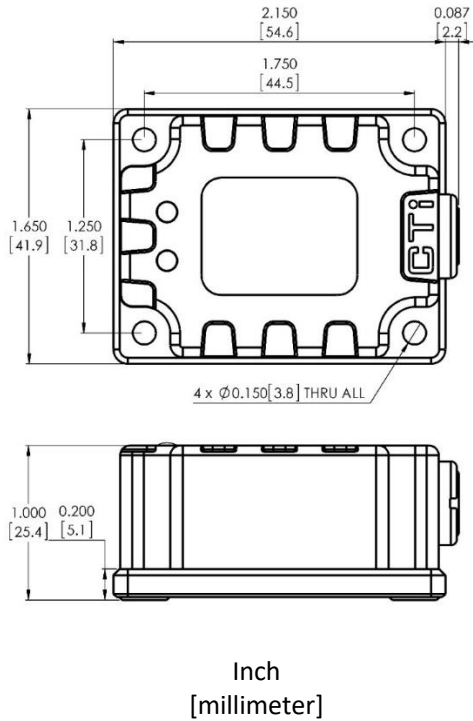
Terminal Assignment

Connector	RS232/UART/USB ¹	RS422	RS485	Wire Color
Pin 1	+Vin	+Vin	+Vin	Brown
Pin 2	GND	GND	GND	White
Pin 3	TX	TX+	D+	Blue
Pin 4	–	TX-	D-	Black
Pin 5	RX	RX+	D+	Gray
Pin 6	–	RX-	D-	Pink



¹ USB uses UART interface and a UART to USB cable.

Dimensional drawing



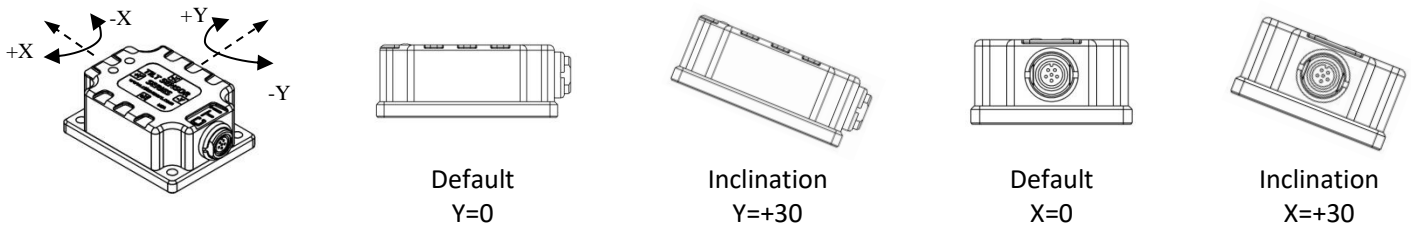
Part number

TILT	-	XX	X	-	X	-	XX
							Design model
							A1
							Interface
							3 RS232
							4 RS422
							8 RS485
							U UART/USB
							S SSI*
							W Wireless
							Housing material
							A Aluminum
							P ABS Plastic*
							S Stainless Steel 316L*
							O OEM (No Housing)
							Family Series
							05 Small size board (1"x1")
							10 Board with multiple interfaces*
							15 High accuracy analog inclinometer board
							20 Low cost, ABS plastic enclosure*
							3x High accuracy, aluminum enclosure
							5x Dynamic inclinometer, aluminum enclosure
							70 Harsh environment, stainless steel enclosure*

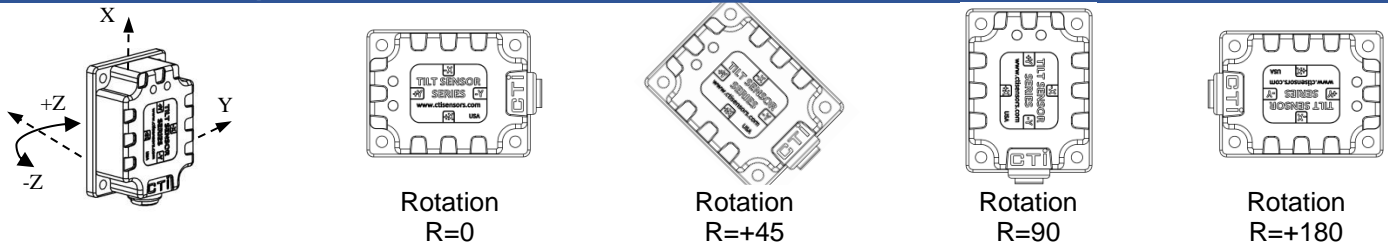
* Product/option not available

Horizontal installation position

Measuring range: ±90° (two-dimensional)



Vertical installation position



Warranty: This product has 18 months limited warranty.
 For more information, please visit:

www.CTiSensors.com/warranty

**This product is fully designed and
 manufactured in the U.S.A.**

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